



CNC Glass Interlayer

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Time and Temperature of EVA Glass Interlayer Film Laminating

EVA Film	Thickness of Glass	Low Temperature Stage		High Temperature Stage		Open Oven Door for Cooling Fast	Stop Vacuuming
		Temperature	Time	Temperature	Time		
EVAFORCE@SUPER+ EVAFORCE@EXTREME EVAVISION@CJW EVAVISION@ASW	3+3mm	60℃	10min	130℃	40min	≤75℃	≤40℃
	4+4mm						
	5+5mm						
	6+6mm	60℃	15min	130℃	50min	≤75℃	≤40℃
	7+7mm						
	8+8mm						
	9+9mm	60℃	20min	130℃	60min	≤75℃	≤40℃
	10+10mm						
	11+11mm						
EVAVISION@LOW 80-120	5+5mm	60℃	20min	80℃	50min	≤50℃	≤40℃
EVAVISION@MW EVAVISION@SW EVAVISION@OB EVAVISION@SMW EVAVISION@Colors: Deep Red Lemon yellow Orange yellow Blue Green Grass green(Light Green) Pink Purple Tea Color Grey Royal Blue	3+3mm	65℃	10min	105-115℃	40min	≤75℃	≤40℃
	4+4mm						
	5+5mm						
	6+6mm	65℃	15min	105-115℃	45min	≤75℃	≤40℃
	7+7mm						
	8+8mm						
	9+9mm	65℃	20min	105-115℃	50min	≤75℃	≤40℃
	10+10mm						
	11+11mm						

Notes:

- (1) Vacuum before heating: 5mins for 1 silicone bed oven, and 10 mins for 5 silicone beds oven.
- (2) If you are laminating glass with special thickness, the formula is :7mm+3mm=5mm+5mm.
- (3)The above data is based on flat glass, if you laminating tempered glass, please prolong the time for 10mins.